

#### 2010 Atlas Copco COP1838 Incomplete with Parts AVO10D605E



Make	Atlas C	atlas Copco Model C			COP18	COP1838 Incomplete with Parts			
Year	2010	Hours					As at	01/09/2018	
Mileage				km					
Serial/VI	N AVC	N AVO10D605E				gine Seri	al		
2010 Atlas Copco COP1838 Incomplete with Parts. Serial no AVO10D605E repaired after change out from oil leaks August 2017 by RDSA. Repair cost of \$8,300 + GST as per detailed rebuild report in GES equipment report Lot 0368 offered lifted on to buyers transport.  Sold via Online Auction ex Kambalda Western Australia.									
<b>Asking price</b> AUD Under review - call for prici			icing						
<b>Ex site</b> Australia, Western Australia, Kambalda									

Service	
history	

#### For further details, to make an offer or book an inspection, contact



## Global Equipment Solutions on Office: 08 9201 1142





























# **National Service Department**

Service Report

**Company:** Independence (Long Shaft)

Drill Assessed: COP 1838 MUX - AVO 10D 605E

Build: No 2 RFQ: 632185



Please contact our Customer Service Manager Steven Worrall on 0439 947 918 if you have any questions.

Report authored by Alex Sangster.

Drill assessed by Jackson Long - Kalgoorlie Service Centre.



#### Rockdrill Services Australia Pty Ltd

 Melbourne 65-67 Crissane Road, Heidelberg West VIC 3081 Ph: +61 3 9455 9800 Fax: +61 3 9457 6411 Kalgoorlie
 12 Williams Street,
 Kalgoorlie WA 6430
 Ph: +61 8 9022 2386
 Fax: +61 8 9022 3009

ABN: 93 611 683 1780

• Townsville 27 Hugh Ryan Drive, Garbutt QLD 4814 Ph: +61 7 4775 1155 Fax: +61 7 4775 3400

RDSA JOB#

Q82474

	RC	CKDRILL SI	ERVICE REPORT	_	
CUSTOMER	Independence	SITE	Long Shaft	RFQ	632185
ROCKDRILL REMOVED	Cop 1838 Mux	SERIAL#	AVO 10D 605E	DATE REMOVED	11/08/2017
MACHINE MODEL	-	ASSET #	-	BOOM L/R	-
ROCKDRILL PERCUS	SSION HRS ACHIEVED	253hrs			
WHY WAS THE ROCI					
FAULT /	PROBLEM	Oil loaking ou		MENTS	
57	LEAKING OIL	Oil leaking ou	n segments.		
	ROTATION PROBLEMS				
	PERCUSSION ISSUES				
	SCHEDULED CHANGEOUT				
	OTHER (DETAILS)				
	THIS IS SITE DAMAGE				
ROCKDRILL INSTALLED	PLEA -	ASE COMPLET SERIAL#	TE DETAILS BELOW:	DATE INSTALLED	-





**Ph (1) - OMS 160 Motor** - Replaced - Scored on gerola mating face .



**Ph (3) - MUX-FH-Seal Retainer -** Replaced - Front face worn close to seal groove.



**Ph (5) - Cover Plate - Reference - Cracked on bottom strapping bolt mating face (require weld and machine).** 



**Ph (2) - MUX-FH-Seal Retainer -** Replaced - Front face worn close to seal groove.



**Ph (4) - Cover Plate - Reference - Cracked on bottom strapping bolt mating face (require weld and machine).** 



Ph (6) - LP Accumulator - Reference - Damaged diaphragm

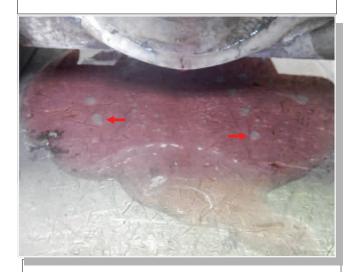




Ph (7) - LP Accumulator - Reference - Damaged diaphragm.



Ph (9) - Gear Housing - Reference - Over greased



Ph (11) - Damping Housing - Reference - Water Contamination



 $\label{eq:Phi} \textbf{Ph (8) - Gear Housing} \ \text{-} \ \text{Reference - Water Contamination}$ 

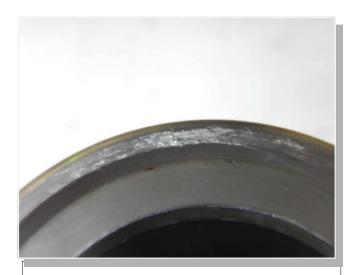


**Ph (10) - Damping Housing -** Reference - Evidence of over feeding. Damping piston to shoulder contact



**Ph (12) - Damping Piston** - Reference - Overheating of the damping seals





**Ph (13) - Damping Piston -** Reference - Evidence of over feeding. Damping piston to shoulder contact



Ph (15) - Damping Piston Seals - Reference - Overheated



**Ph (14) - Damping Seal Energiser - Reference - Over heated / Compression Set** 



#### Independence (Long) COP 1838 MUX SN AVO 10D 605E Service Report - Build 2

This drifter arrived at our *Kalgoorlie* workshop on the *16th August 2017* with a *Front Head, without a Cradle*.

According to our records this is the **second** time this machine has been to our shop for repair.

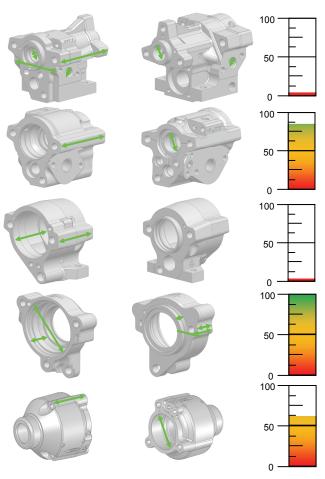
The machine was found to be in **excellent** condition with quite a few **significant items** needing to be replaced.

#### **Service Summary**

This drifter has been stripped in accordance with *RDSA 1838 MUX Disassembly Procedure (Version 2)* and individual components degreased and cleaned. In accordance with this Policy, all "single use" seals, washers and critical fasteners, nuts, washers and hydraulic fittings are to be replaced.

There is **skimming and polishing** to be carried out, the cost of which is included under **Machining** in the attached quotation.

#### **Housing Body Condition**



**Impact Housing -** Hone Bore this service - Overall length, bore dimensions, bore condition and fatigue life have been considered when analysing the overall condition of the Impact Housing. On Condition.

**Damping Housing -** No work required this service - Overall length, bore dimensions, bore condition and fatigue life have been considered when analysing the overall condition of the Damping Housing. The current condition is 85% of overall life.

**Gear Housing -** No work required this service -Overall length, bore dimensions, bore condition and fatigue life have been considered when analysing the overall condition of the Gear Housing. On Condition..

**Cover Plate -** No work required this service -Overall length, bore dimensions, bore condition and fatigue life have been considered when analysing the overall condition of the Cover Plate. The current condition is 100% of overall life.

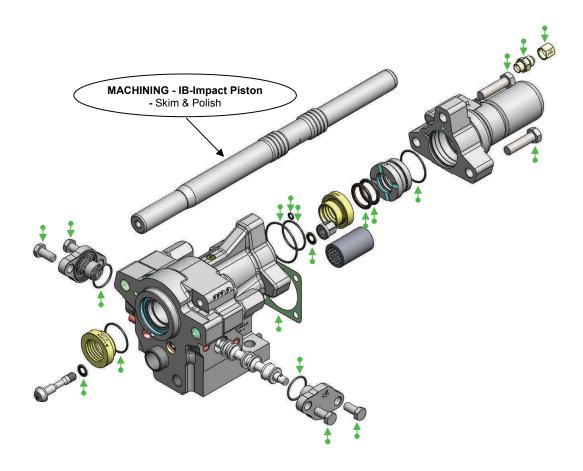
**MUX Head - IND 061683 -** No work required this service - Overall length, bore dimensions, bore condition and fatigue life have been considered when analysing the overall condition of the MUX Head. The current condition is 60% of overall life.

#### **OTHER**

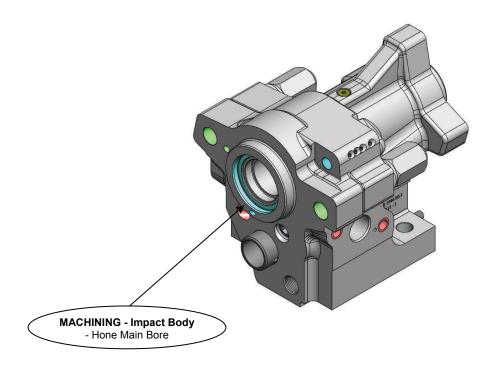
Items illustrated and being referred to by "*Green Arrow*" have been replaced by way of normal servicing; whilst those referred to by a "*Red Arrow*" out of necessity. Items that require machining are referred to with a "*Black Arrow*". NWM means that the part was Not With the Machine when it arrived in the workshop.



## **Impact Body Machining and Significant Items Replaced**

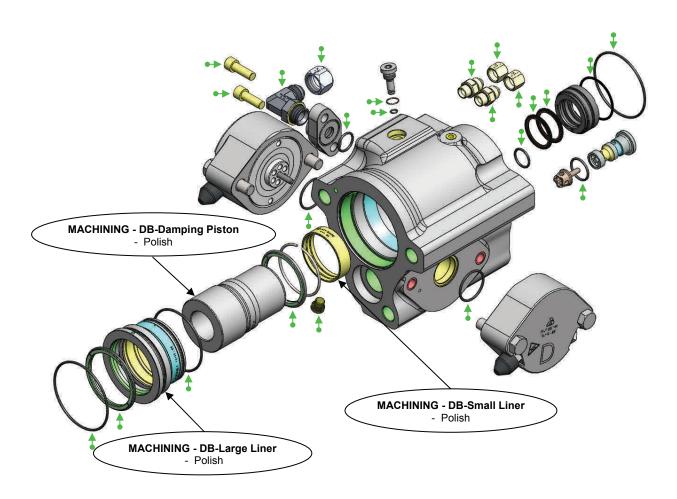


# **Impact Body Machining**





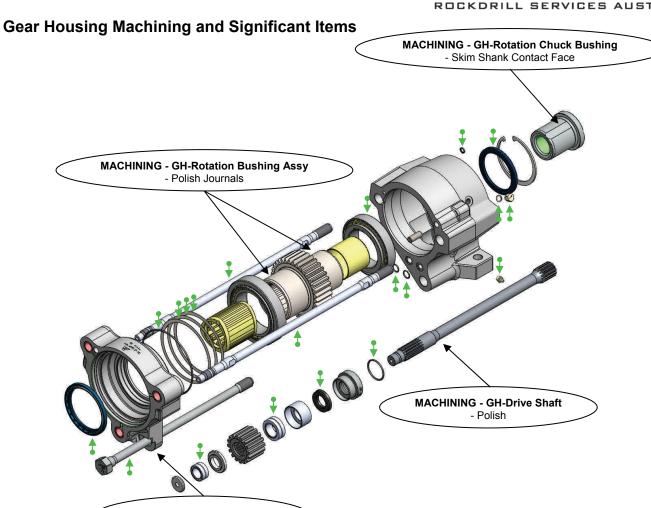
## **Damping Body Machining and Significant Items Replaced**



# **Damping Body Machining**

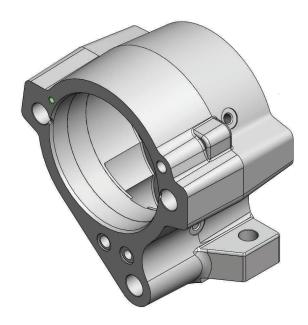






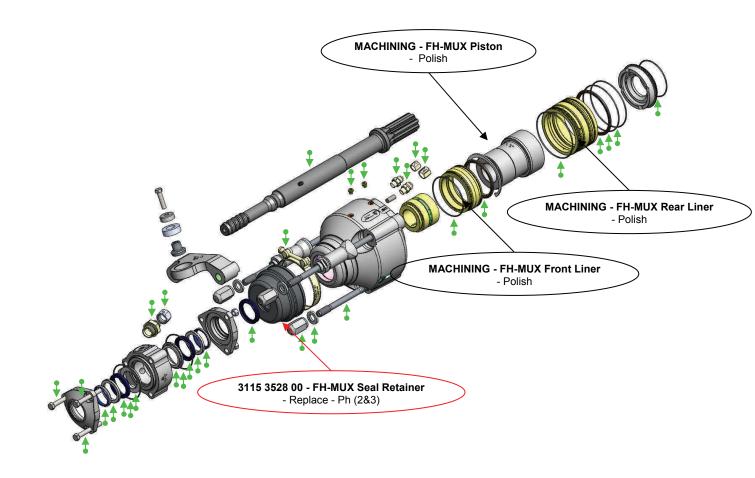
## **Gear Housing Machining**

MACHINING - Cover Plate - Repair Crack





## **MUX Head Machining and Significant Items Replaced**



## **MUX Head Machining**

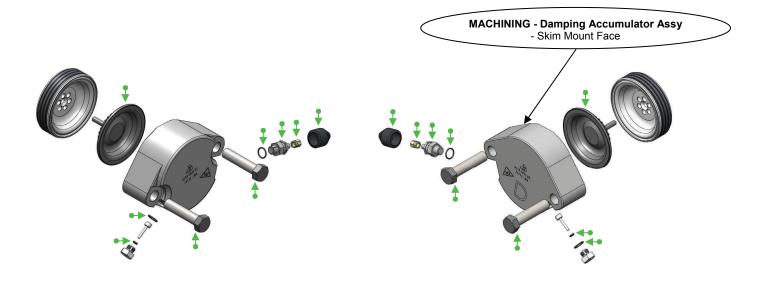




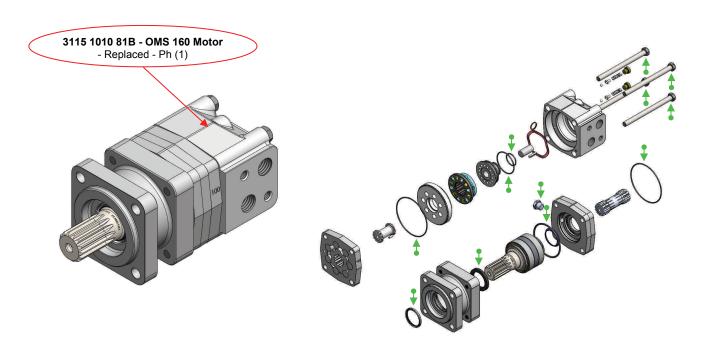
#### **Accumulator Assemblies Machining and Significant Items Replaced**

**Intake Accumulator Assembly** 

**Damping Accumulator Assembly** 



#### **Hydraulic Motor Machining and Significant Items Replaced**



# Rockdrill Services Australia Pty Ltd

ATF The Rockdrill Services Unit Trust A.B.N. 93 611 683 180

#### 65-67 Crissane Road

## West Heidelberg

Victoria 3081

Telephone: 61 (08) 9022 2386 Facsimile: 61 (08) 9022 3009



**TAX INVOICE** 

1



Invoice No. 82474

Date: 14/08/2017

Your Order No: DRIFTER REBUILD

Ship Method: Road Freight

Service Person: Long (Jackson) MENG

Terms: Net 30 After EOM

Page:

Bill To: Independence Long Pty Ltd

P O Box 496

**SOUTH PERTH WA 6951 Australia** 

Deliver To: Independence Long Pty Ltd

Long Shaft Durkin Road

KAMBALDA, WA, 6444

Qty	Item No.	Description	Price	Disc%	Amount
1	LABOUR	Labour	\$1,456.00		\$1,456.00
1	SUNDRY	Oil / Environment / Test	\$192.27		\$192.27
1	MACHINING	Machining	\$1,181.66		\$1,181.66
1	7372 1481 01	1838MEX GDI SEAL KIT	\$297.78		\$297.78
1	7372 0883 30	VS-EXT-FH-SEAL KIT	\$132.61		\$132.61
1	7372 0883 31	VS-EXT-FD-SEAL KIT	\$579.16		\$579.16
1	7372 0938 20	VS EXT DRILL HYDR FITTING KIT	\$215.24		\$215.24
1	7372 0939 20	VS EXT FASTENER KIT	\$38.71		\$38.71
1	7372 0957 01	VS DRILL BEARING KIT	\$343.81		\$343.81
5	7372 0286 00	1838-DOME NUT	\$43.77		\$218.85
5	3115 0287 00	1838-WASHER	\$14.28		\$71.38
1	0686 9110 00	PROTECTION PLUG	\$2.00		\$2.00
1	3115 1457 00	1838-STRAPPING BOLT (412)	\$306.12		\$306.12
2	3115 3611 00	1838MUX-SIDE BOLT (530)	\$308.05		\$616.10
2	3115 3612 00	1838MUX-FH STUD (367)	\$274.85		\$549.70
1	3115 3613 00	1838MUX-FH STUD (197)	\$198.94		\$198.94
2	0102 0460 00	DOWEL PIN 12x30	\$2.12		\$4.24
1	3115 3063 00	4050MUX-FH-RUBBER BUSHING	\$24.25		\$24.25
1	0347 6200 21	1838MUX-FH-T-BOLT HOSE CLAMP	\$24.66		\$24.66
2	7372 1822 01	1838-AC-DIAPHAGM	\$163.80		\$327.60
2	7372 1003 01	CHARGE VALVE COMP	\$19.43		\$38.86
2	085 370 18	CHARGE VALVE RUBBER CAP	\$1.87		\$3.74

	•	
Subject to the Terms & Conditions of Trading Per our website www.rockdrillservices.com	Balance Due:	\$9,163.39
	Paid:	\$0.00
	Total inc GST:	\$9,163.39
	GST:	\$833.04
COP 1838 MUX - AVO 10D 605E - RFQ: 632185	Sale Amount:	\$8,330.35

How to Pay Remittance Advice



Mail

Please make cheques payable to:

Rockdrill Services Australia Pty Ltd

Post cheques to

65-67 Crissane Road West Heidelberg Vic 3081



**Direct Credit** 

Name: Rockdrill Services Australia Pty Ltd

BSB: **036 125** Account: **230 293** 

Invoice No: **82474** Amount Due: **\$9,163.39** 

# Rockdrill Services Australia Pty Ltd

ATF The Rockdrill Services Unit Trust A.B.N. 93 611 683 180

#### 65-67 Crissane Road

# West Heidelberg

Bill To:

**Victoria 3081**Telephone: 61 (08) 9022 2386

Telephone: 61 (08) 9022 2386 Facsimile: 61 (08) 9022 3009

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Qty	Item No.	Description	Price	Disc%	Amount
4	3115 1165 00	MOTOR STUD	\$12.00		\$48.00
4	3115 1454 00	1838-MOTOR NUT	\$18.05		\$72.20
2	3115 1746 06	NOZZLE 1.7	\$20.05		\$40.10
1	0335 2169 00	CIRCLIP INT (J100x3)	\$7.12		\$7.12
1	0335 2177 00	CIRCLIP (INT SGH 130)	\$11.41		\$11.41
1	7372 1194 01	SHANK BLANK 52	\$28.00		\$28.00
1	3115 3528 00	1838MUX-FH-SEAL RETAINER	\$500.89		\$500.89
1	3115 1010 81B	OMS160 MOTOR	\$798.95		\$798.95

COP 1838 MUX - AVO 10D 605E - RFQ: 632185	Sale Amount:	\$8,330.35
331 1333 May 132 3332 141 Q. 332 133	GST:	\$833.04
	Total inc GST:	\$9,163.39
	Paid:	\$0.00
Subject to the Terms & Conditions of Trading Per our website www.rockdrillservices.com	Balance Due:	\$9,163.39

How to Pay Remittance Advice



<u>Mail</u>

Please make cheques payable to:

Rockdrill Services Australia Pty Ltd

Post cheques to

65-67 Crissane Road West Heidelberg Vic 3081



**Direct Credit** 

Name: Rockdrill Services Australia Pty Ltd

BSB: **036 125** Account: **230 293** 

Invoice No: **82474** Amount Due: **\$9,163.39**