

2012 Atlas Copco D65-10LF DR103



Make	Atlas Copco		Model	D65		
Year	2012	Hours	24416		As at	07/03/2018
Mileage				km	As at	
Serial/VIN	AVO12A1405, 8992008013			Engine Serial	MCW08625	
Details	<p>2012 Atlas Copco D65-10LF Blast Hole Drill rig Engine U/S asset # DR103. This rig has been maintained by Epiroc / Atlas Copco since new under a via a MARC and was parked up in March 2018 at 24,416 frame hours. Major component hours data is included in the detailed GES Equipment Report. This rig was running to tram to current location and is expected to be sold as running to tram on to buyers transport. The mast is reported to be in fair condition while the engine has had water entry into the sump and the old oil will be dropped and cooling system topped up to start and tram onto transport or will be lifted on to buyers transport. Mine spec set up with Isolation box, AFFF, E Stops, Auto lube, access ladders and platforms with hand rails, reversing camera. This asset is offered for sale via Online Auction on an "As Is Where Is" basis ex Site Boddington Gold Mine, Western Australia.</p>					
Asking price	AUD	Under review - call for pricing				

Ex site Australia, Western Australia, Boddington

Service history This rig was parked up in early 2018.
 Major component hours as per GES Equipment report.
 This rig was running to tram to current location and is expected to be sold as running to tram on to buyers transport. The mast is reported to be in fair condition while the engine has had water entry into the sump and the old oil will be dropped and cooling system topped up to start and tram onto transport or will be lifted on to buyers transport.

**For further details, to make an offer or book an inspection, contact
 Global Equipment Solutions on Office: 08 9201 1142**











As at 7/03/2018

24416 HRS

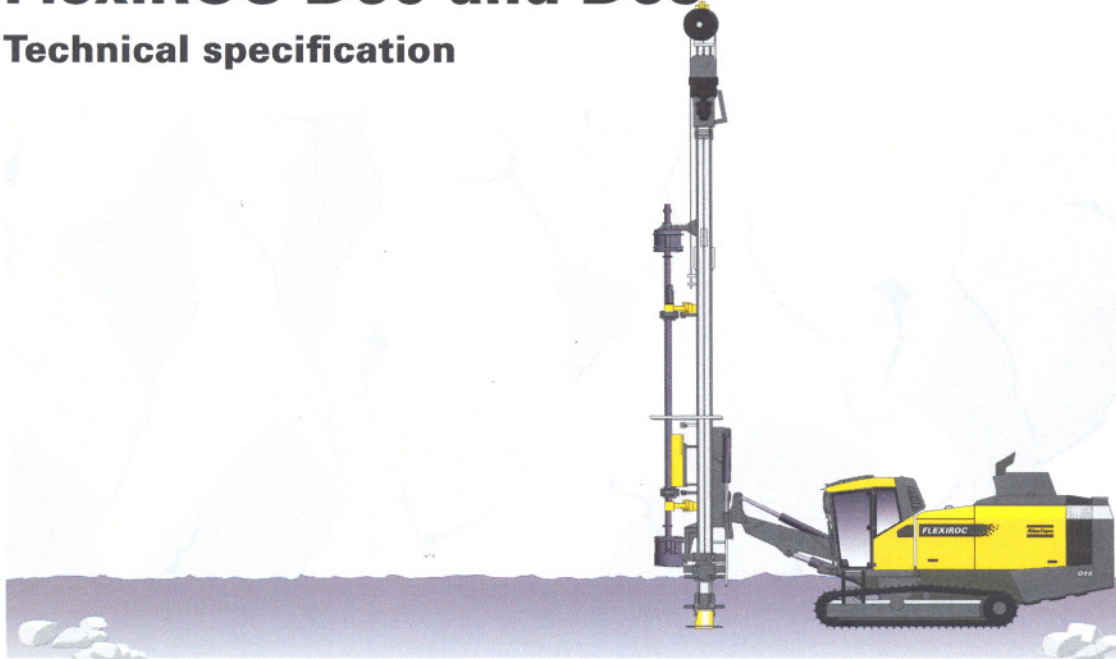
COMPONENT DR103

		HOURS	FORECAST LIFE	% LIFE USED	\$COST	% VALUE REMAINING
Under Carridge						
TRACK ASSYS		4822	12000	40%	\$ 13,054.20	\$ 7,808.59
JACK CYLINDER Rear		2339	15000	16%	\$ 6,904.48	\$ 5,827.84
Roller group		4822	12000	40%	\$ 11,423.68	\$ 6,833.26
Tower Group						
C/O ROTATION Unit		7378	6000	123%	\$ 56,189.54	\$ -
Hydraulic MOTOR ROTATION		7378	6000	123%	\$ 2,739.90	\$ -
FEED MOTOR		3531	8000	44%	\$ 20,644.30	\$ 11,532.42
Engine Group	Eng Serial #	MCW08625	ENGINE U/S			
ENGINE		10291	10000	103%	\$ 101,309.13	\$ -
Water Cooler		15062	10000	151%	\$ 10,333.53	\$ -
Intercooler		15062	10000	151%	\$ 10,015.71	\$ -
Air Group						
ELEMENT		10291	7280	141%	\$ 42,788.97	\$ -
ELEMENT		10291	5460	188%	\$ 35,897.19	\$ -
Compressor Cooler		6054	8000	76%	\$ 15,012.77	\$ 3,651.86
Hydraulic Group						
Hydraulic Pump		6285	8000	79%	\$ 6,948.22	\$ 1,489.52
Hydraulic Pump		6285	8000	79%	\$ 9,128.92	\$ 1,957.01
CORE HOC		7418	10000	74%	\$ 9,502.17	\$ 2,453.46
						\$ 41,554

Atlas Copco Surface drill rigs

FlexiROC D60 and D65

Technical specification



FlexiROC D60 and D65 series is intended for open pit mining, selective mining, in pit grade control with reverse circulation sampling, rock de-pressureisation and quarrying.

Main components:

- Crawler type two speed undercarriage with track oscillation system
- Caterpillar turbo charged diesel engines with Tier IV technology
- Atlas Copco screw type high pressure compressors
- Operator's cabin, ROPS and FOPS approved with rubber vibration dampers
- Single section boom system
- Hydraulic cylinder operated feed system mounted in an aluminium box profile feed beam
- Toe hole drilling capability option, SF version
- Carousel type tube handling system
- Break-out table
- Hydraulic operated rotary head
- Built for use with 4", 5", and 6" down-the-hole hammers

Hole range			
Recommended hole range			
FlexiROC D60 & D65	COP 44 Gold, COP 54 Gold, COP 64 Gold	110-178 mm	4 5/16"-7"
FlexiROC D60 & D65	COP 44 Gold, COP 54 Gold, COP 64 Gold	110-203 mm	4 5/16"-8"
Hydraulic tube handling system for max hole depth, with 5 m (16,4') tubes			
FlexiROC D60 & D65	Ø 89-114 mm (3 1/2" - 4 1/2") drill tubes	45 m	148'
FlexiROC D60 & D65	Ø 127-140 mm (5" - 5 1/2") drill tubes	25 m	82'
Hydraulic tube handling system for max hole depth, with 6 m (20') tubes and a 7.5 m starter tube			
FlexiROC D60 & D65	Ø 89-114 mm (3 1/2" - 4 1/2") drill tubes	55.5 m	182'
FlexiROC D60 & D65	Ø 127-140 mm (5" - 5 1/2") drill tubes	31.5 m	103'
Single pass drilling, max hole depth			
FlexiROC D60 and D65 Short Feed		5,4 m	18'
FlexiROC D60 and D65 Long Feed		7,5 m	25'

Atlas Copco

Specifications

FlexiROC D60 and D65

Engine

FlexiROC D60

Caterpillar turbo charged, diesel engine, CAT C13, Tier IV/Stage IIIB

- Power rating at 1800 rpm 328 kW 440 HP

FlexiROC D65

Caterpillar turbo charged, diesel engine, CAT C15, Tier IV/Stage IIIB

- Power rating at 1800 rpm 402 kW 539 HP

Carrier

- Traming speed, max 3.5 km/h 2.2 mph
- Traction force, max 166 kN 37 310 lbf
- Track oscillation ±10°
- Ground clearance 405 mm 16"

Aluminium feed

Hydraulic cylinder feed with hose guide and double drill tube support with break-out table and movable lower guide/dust hood

- Feed rate, max 0.9 m/s 177 ft/min
- Feed force, max 40 kN 8 992 lbf
- Tractive pull, max 50 kN 11 240 lbf

Long Feed (LF)

- Feed extension 1 150 mm 3' 9"
- Travel length 7 540 mm 25'

Short Feed (SF)

- Feed extension 1 900 mm 6' 3"
- Travel length 5 400 mm 17' 7"

Dust collector DCT 320F including pre-separator

- Filter area 32 m² 344 ft²
- Number of filter elements 32 pcs
- Suction capacity at 500 mm wg 1270 l/s 2 690 cfm
- Suction hose diam 203 mm 8"
- Cleaning air pressure, max 8 bar 116 psi
- Cleaning air consumption 2-4 l/pulse 0,06-0,12 cf/pulse

Safety cabin

- ROPS and FOPS approved with rubber vibration dampers
- 2 x wipers with washer
- Clear laminated glass (front and roof windows)
- Clear toughened glass (side and rear windows)
- Fully adjustable operator's seat
- Adjustable foot rest, rear view mirror, cabin light
- Rig inclination indicator
- Fire extinguisher, 6 kg (13 lbs) dry chemical type ABE class III type
- Outlet socket, 24 V
- Prepared for radio/speakers for CD radio or DVD radio
- Electric combined engine/inclination/hole depth instrument

Compressor

FlexiROC D60

Atlas Copco XRX 10, two stage screw type compressor

- Working pressure, max 25 bar 363 psi
- FAD, at normal working pressure 405 l/s 858 cfm

FlexiROC D65

Atlas Copco XRX 10, two stage screw type compressor

- Working pressure, max 30 bar 435 psi
- FAD, at normal working pressure 470 l/s 995 cfm

Hydraulic system

Hydraulic oil cooler

- Max ambient temperature 50°C 122°F

Pumps

- Axial piston pump (1) 248 l/min 50 US gal/min
- Gear pump (2) 117 l/min 32 US gal/min
- Gear pump (3) 63 l/min 16.6 US gal/min
- Gear pump (4) 39 l/min 10.3 US gal/min
- Gear pump (5) 37 l/min 9.8 US gal/min
- Gear pump (6) 37 l/min 9.8 US gal/min

Return and drainage filters (2 x 3 filters)

- Filtration rate 20 µm absolute

Electrical system

- Voltage 24 V
- Batteries 2 x 12 V, 235 Ah
- Alternator 28 V, 95 Ah
- Work lights, front 4 x 70 W
- Work lights, rear 2 x 70 W
- Warning lamp and reverse buzzer
- Work lights, feed 2 x 70 W

Volumes

- Hydraulic oil tank 380 l 100 US gal
- Hydraulic system, total 470 l 124 US gal
- Compressor oil 63 l 12 US gal
- Diesel engine oil 42 l 11 US gal
- Diesel engine, cooling water 68 l 18 US gal
- Diesel engine, fuel tank 760/1050 l 201/277 US gal
- Traction gear 3 l 0.8 US gal
- Lubrication tank (HECL) 20 l 5.3 US gal

Air conditioner

- Refrigerant R134a
- Cooling capacity 5,5 kW
- Fan suction capacity 125 l/s 265 cfm

Rotary head

Rotary head	Connection thread	Max rpm	Max torque, drilling		Max torque, breaking		Suitable for DTH-hammer
			Nm	lbf	Nm	lbf	
DHR6 H 45	API 2 3/8" REG, box	137	1839	1356	1916	1413	COP 44 (COP 54)
DHR6 H 56	API 3 1/2" REG, box	107	2353	1735	2452	1809	COP 54, COP 64
DHR6 H 68	API 3 1/2" REG, box	68	3677	2712	3831	2818	COP 64
DHR6 H 78	API 3 1/2" REG, box	42	4633	3417	6034	4450	COP 64
DHR6 H68 RC	Metzke long pin, male	68	3677	2712	3831	2818	RC hammers
DHR6 H78 RC	Metzke long pin, male	42	4633	3417	6034	4450	RC hammers

Down-the-hole hammer (to be ordered separately)

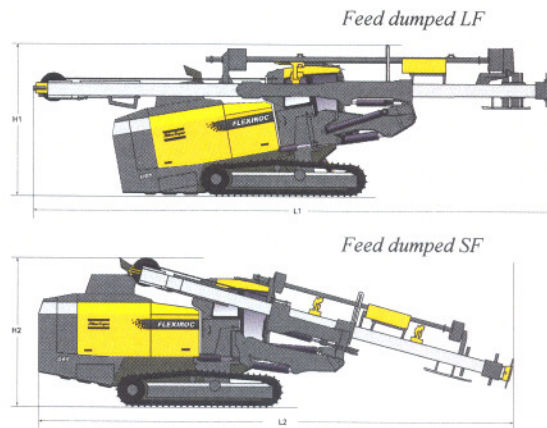
Down-the-hole hammer	Hole range		Top sub thread	Weight		Length excl thread	
	mm	in		kg	lbf	mm	in
COP 44	110-130	4 5/16 - 5 1/8	API 2 3/8" REG pin	38	84	958	37,72
COP 54 GE	134-152	5 1/4 - 6	API 2 3/8" REG pin	66	145	1119	44,1
			API 3 1/2" REG pin	76 HD	167 HD		
COP 64 Gold	156-178	6 1/8 - 7	API 3 1/2" REG pin	96	212	1163	45,78
	165-203	6 1/2 - 8		109 HD	241 HD		

HD = Heavy duty

Transport dimensions

FlexiROC D60 and D65

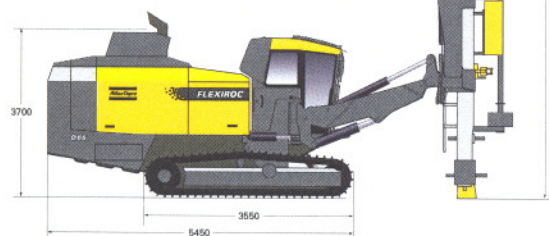
Height and length		
Long Feed (LF) dumped		
Height (H1)	3 500 mm	11' 6"
Length (L1)	11 700 mm	38' 5"
Short Feed (SF) dumped		
Height (H2)	3 350 mm	11'
Length (L2)	10 700 mm	35' 1"



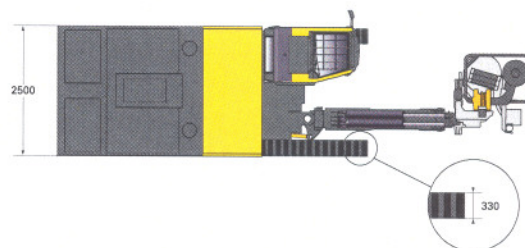
Dimensions and weight

Feed height (H)		
Long feed (LF)	11 700 mm	38' 5"
Option Short Feed		
Short Feed (SF)	9 390 mm	31'

Side view



Weight		
<i>Standard unit excluding all options and drill steel</i>		
Long feed (LF)	22 600 kg	49 800 lb
Short Feed (SF)	22 200 kg	48 950 lb



Selection of optional equipment

Carrier

- Hydraulic support leg
- Service hand lights inside canopy
- Protection hand rails on top of canopy
- Halogen work light pointing to feed support, transport position
- Xenon work lights, 2 pcs on top of canopy pointing forward and 2 pcs on top of canopy pointing to the rear
- Combined warning sound and warning light, beacon type
- Reverse camera
- Automatic fire extinguisher, P21M, type Ansul, manually activated
- Automatic fire extinguisher, P21EAM, type Ansul, automatically activated
- Tropical ambient kit for 55° ambient temperature
- Electric pump for filling hydraulic oil

lic oil

- Electric fuel filling pump
- Fast fuel filling system
- Cold weather kit +5° C to -25° C, including diesel engine heater
- Cold weather kit -25° C and below, including diesel engine heater and ether start
- ProCom satellite based drill rig monitoring system (only in combination with a written service agreement)

Safety cabin

- Clear laminated glass (front and roof windows)
- Tinted toughened glass (side and rear windows)
- Sun shade kit
- Cab heating
- Electric heated operator's seat
- Radio/CD or Radio/DVD
- Reverse camera with cab mounted monitor. May also be

used for monitoring DVD

Feed

- Toe hole drilling kit (FlexiROC D60 and FlexiROC D65 short feed)
- Service winch with jib boom mounted on the feed
- Wide feed foot
- Break out table pressure regulating kit

Hole measuring systems

- Adding aiming unit function to standard instrument
- Adding aiming unit-, and laser receiver function to standard instrument
- GPS compass

Lubrication and water mist system

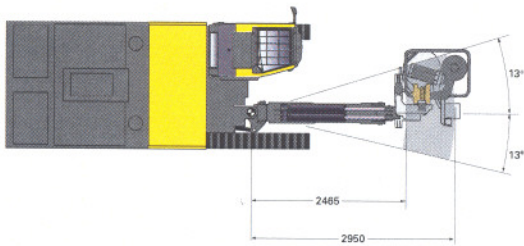
- Central lubrication system, type Lincoln

- Thread lubrication, spray system
- Artic hydraulic oil, VG 32
- Tropical hydraulic oil, VG 68
- Biological hydraulic oil, VG 46
- Water mist system, preplumbed for local mounted water tank
- Water mist system with water pump and 400 l water tank
- Water mist system, pressurized and with a 200 l water tank
- Water mist system, insulated for arctic conditions, with water pump and 400 l water tank

Delivered equipment, not mounted

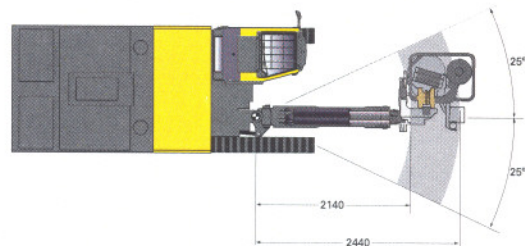
- First 50 hours service kit for compressor
- Tool kit for rotary head with fixed spindle sub
- Tool kit for rotary head with floating spindle sub

Coverage areas



Horizontal reach (mm) with long feed

FlexiROC D60 and D65

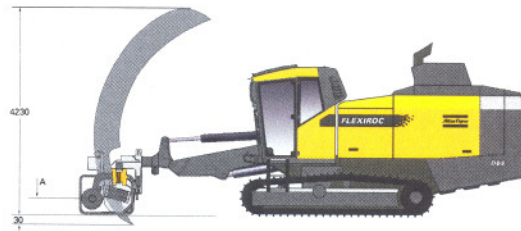


Horizontal reach (mm) with short feed

Vertical reach (mm)	A	B
Long Feed	582	2 277
Short Feed	1 040	2 659

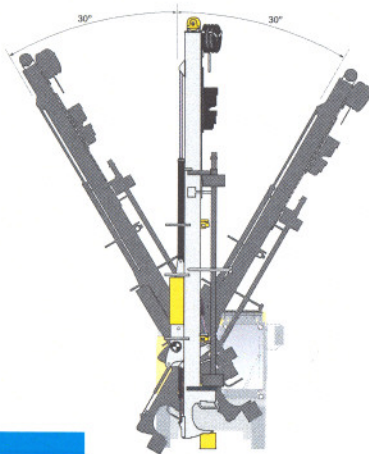


Vertical reach (mm)

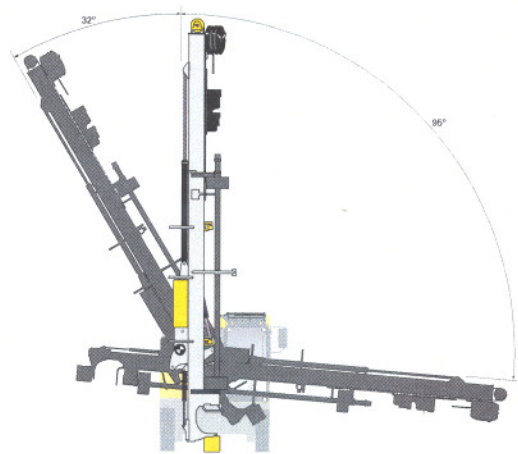


Toe-hole drilling reach for short feed

Feed swing angles



Feed swing angles long feed



Feed with Toe-hole drilling kit for short feed

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Printed in Sweden 2011-10