



# NIFTY COPPER PTY LTD

## STRIP AND QUOTE HLX5 ROCKDRILL

1 (8)

### Sandvik Mining and Construction Pty Ltd Australia

Customer: NIFTY COPPER PTY LTD Date: 16/07/2019 Job number: 7393736

Your STRIP AND QUOTE HLX5 ROCKDRILL: **HLX5 KIT**, S/No **T048214** arrived in our rebuild centre on the 5/07/2019 with 1019 hours.

The following parts were missing from the STRIP AND QUOTE HLX5 ROCKDRILL when it arrived;  
NIL

#### Strip down Inspection:

80cc motor fitted.

The rockdrill was sent in for scheduled service after 1019 percussion hours worked since previous rebuild and Sandvik Kalgoorlie. Upon dismantling only normal wear and tear was found.

#### Recommendations:

#### Machining required:

Yes

Fixed Service Charge	\$ 1,803.00
Cost of recommended replacement parts	\$ 9,955.87
Cost of recommended machining repairs:	\$ 2,428.80
<b>Total cost of service and recommendations:</b>	<b>\$ 14,187.67</b>

The attached report details the condition of your STRIP AND QUOTE HLX5 ROCKDRILL using the Sandvik Standard Reporting documentation used in our Sandvik repair facility. All images shown in this report will detail components requiring attention.

If you have any queries regarding this report, please contact

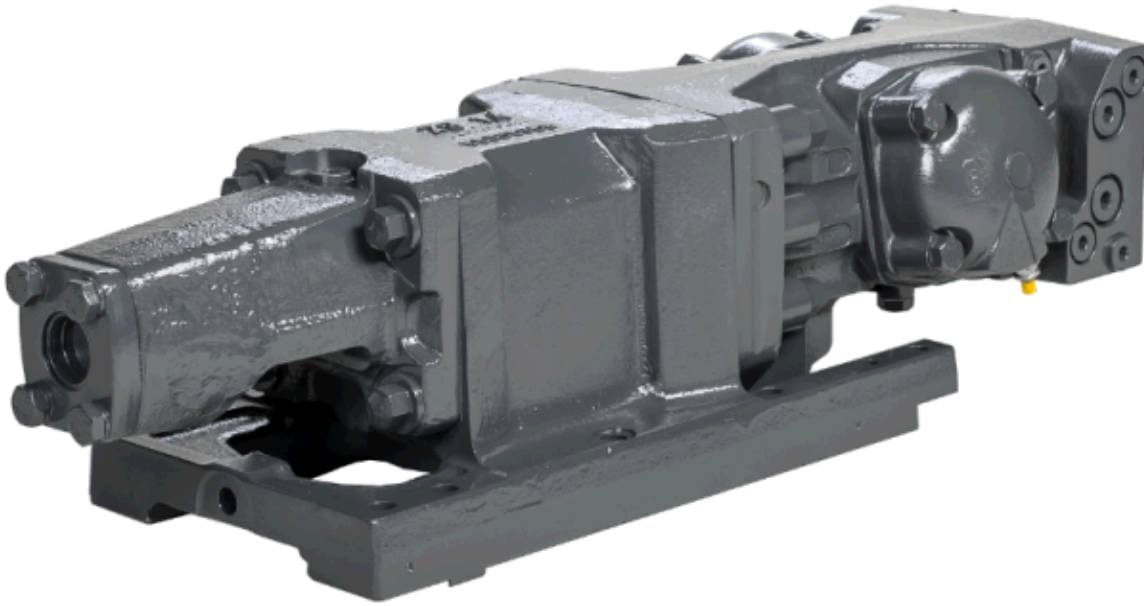
Name: Ben Rothen

Phone: 0437 436 106

Email: [ben.rothen@sandvik.com](mailto:ben.rothen@sandvik.com)

## Equipment

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### Condition on arrival

#### Comment

Arrived in a Steel Box. Complete with flushing head, seal carrier and shank.

#### Last rebuilt by

Sandvik

Picture 1

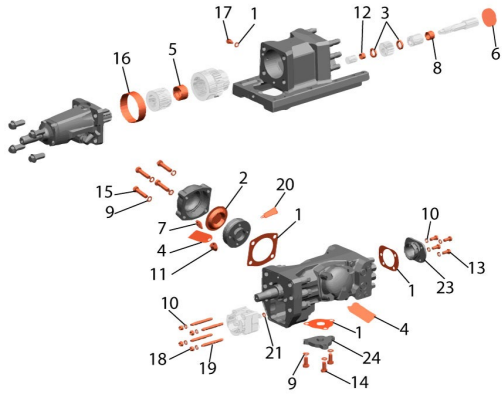


Picture 2



# ENDURANCE KIT

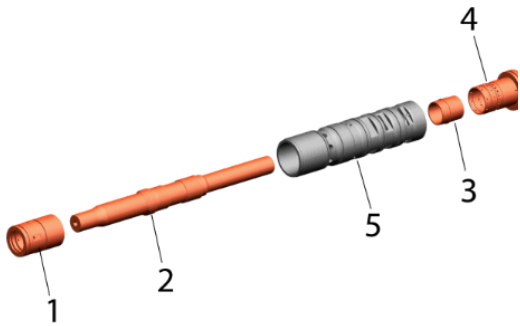
Parts	<b>Condition Code Index</b>	4 - Damaged	8 - Contamination
	1 - Service Item	5 - Misalignment	9 - Scored
	2 - Missing	6 - Non OEM Parts	10 - Reuse
	3 - Worn beyond limits	7 - Lack of Lubrication	11 - Refer to Comments



Ref.	Part Description	Qty	Cond. code	Comment
*	ENDURANCE KIT	1	1	Endurance kit to be fitted at rebuild which includes all items in Orange on this page.

**PERCUSSION KIT**

Parts	<b>Condition Code Index</b>	4 - Damaged	8 - Contamination
	1 - Service Item	5 - Misalignment	9 - Scored
	2 - Missing	6 - Non OEM Parts	10 - Reuse
	3 - Worn beyond limits	7 - Lack of Lubrication	11 - Refer to Comments



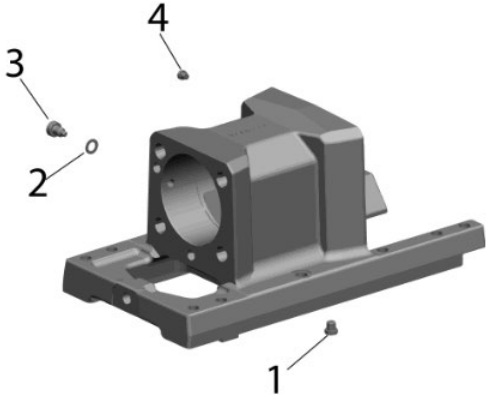
Ref.	Part Description	Qty	Cond. code	Comment
2	PISTON - INC PERCUSSION KIT	1	3	The piston has some pitting and is worn very near to service limit at the striker face.

2 The piston has some pitting and is worn very near to service limit at the striker face.



**GEARBOX**

Parts	<b>Condition Code Index</b>	4 - Damaged	8 - Contamination
	1 - Service Item	5 - Misalignment	9 - Scored
	2 - Missing	6 - Non OEM Parts	10 - Reuse
	3 - Worn beyond limits	7 - Lack of Lubrication	11 - Refer to Comments

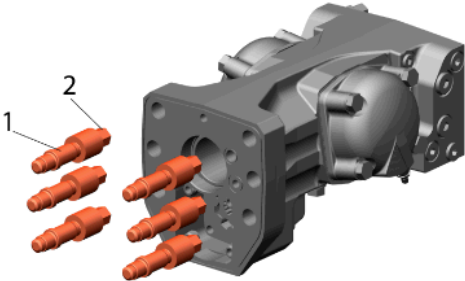


The gear-box requires repairs to the cracked and worn rope mount, skim the front face and resleeve the rear bush bore.



**BOLT KIT**

Parts	<b>Condition Code Index</b>	4 - Damaged	8 - Contamination
	1 - Service Item	5 - Misalignment	9 - Scored
	2 - Missing	6 - Non OEM Parts	10 - Reuse
	3 - Worn beyond limits	7 - Lack of Lubrication	11 - Refer to Comments



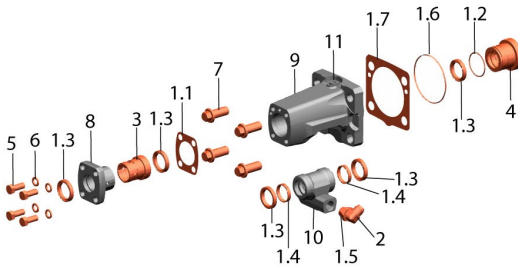
Ref.	Part Description	Qty	Cond. code	Comment
1	BOLT, SPECIAL	2	1	
2	CAP NUT	2	1	



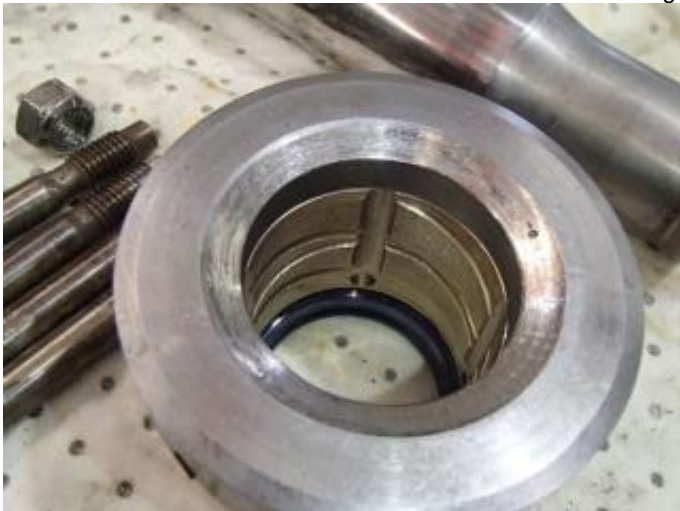
# FLUSHING KIT

Parts	<b>Condition Code Index</b>	4 - Damaged	8 - Contamination
	1 - Service Item	5 - Misalignment	9 - Scored
	2 - Missing	6 - Non OEM Parts	10 - Reuse
	3 - Worn beyond limits	7 - Lack of Lubrication	11 - Refer to Comments

Ref.	Part Description	Qty	Cond. code	Comment
*	FLUSHING HEAD REBUILD KIT - INCLUDES BG0800869	1	1	
10	HOUSING, SEAL WF D45	1	1	



The worn bushes are included in the rebuild kit and the flushing head body requires repair to the worn seal carrier seat.



### BODY FITTING KIT

Parts	<b>Condition Code Index</b>	4 - Damaged	8 - Contamination
	1 - Service Item	5 - Misalignment	9 - Scored
	2 - Missing	6 - Non OEM Parts	10 - Reuse
	3 - Worn beyond limits	7 - Lack of Lubrication	11 - Refer to Comments

Ref.	Part Description	Qty	Cond. code	Comment
*	BODY FITTINGS	1	1	

